Heartbeat Quilting

ALL of our thread can be used on both LONGARM and DOMESTIC quilting machines and ALL are recommended for MACHINE QUILTING applications.

Brand Name	Highlights	Weight	Material	Colors	Size	Yards	Recommended Needle	Tension Settings & Other Notes	Other Applications
Signature40 from American & Efird	budget-friendly		3-ply 100% Cotton (Extra-long staple)	76 Solid 5 Solid* 54 Variegated*	3K 6K Cone	3000 6000 3000 700	Longarm: #18 (MR 4.0) Domestic: #90/14	Longarm: TOWA 150-200. Domestic: Test for your machine.	Piecing Bobbins
	time-saving	: 40 wt :		36 Solid*	Spool L-Style M-Style	55 bobbins 55 yds ea 33 bobbins 91 yds ea	PreWound Bobbins	Longarm: TOWA 150-200. Domestic: Test for your machine.	PreWound Bobbins
Glide From Fil-Tec Threads Made in USA	metallic look without the hassle	No. 40	Trilobal Polyester	250+ Solid*	King (Cone) Mini (Spool)	5500 1100	Longarm: #18 (MR 4.0) Domestic: #90/14	Longarm: TOWA 150-200. Use net. Domestic: Test for your machine.	Embroidery Decorative Stitches
Affinity From Fil-Tec Threads Made in USA	great sheen	No. 40	Polyester	25+ Variegated* with 1" repeats	King (Cone) Mini (Spool)	3000 1000	Longarm: #18 (MR 4.0) Domestic: #90/14	Longarm: TOWA 150-200. Domestic: Test for your machine.	Embroidery Decorative Stitches
Luminary From Fil-Tec Threads Made in USA	Glow-In-The-Dark	No. 60	Polyester	5 Solid*	Spool	700	Longarm: #14 (MR 3.0) Domestic: 70/10	Longarm: TOWA 150-200. Use net. Reduce as needed. Domestic: Loose	Embroidery Decorative Stitches
Magna-Glide Delights From Fil-Tec Threads Made in USA	Magnetic Core	No. 40	Trilobal Polyester	60+ Solid*	L-Style M-Style	20 bobbins 72 yds ea 10 bobbins 132 yds ea	PreWound Bobbins	Longarm: TOWA 150-200. Use net. Domestic: Test for your machine.	PreWound Bobbins
So Fine! #50 From Superior Threads	Lint-free	#50	3-ply Polyester	134 Solid	Cone	3280	Longarm: #18 (MR 4.0) Domestic: Topstitch #80/12	Longarm: TOWA 170-200. Reduce as needed.	Bobbins Piecing Sewing
King Tut From Superior Threads	Low lint	40 wt. (#40)	3-ply 100% Cotton (Egyptian-grown)	136+ Variegated*	Cone	2000	Longarm: #19 (MR 4.5) Domestic: #90/14	Longarm TOWA: 200-230 Domestic: 3.0-4.0	Hand Quilting
OMNI From Superior Threads	strong	Tex 30 (approx 40 wt.)	Poly-wrapped Poly Core	172 Solid*	Cone	6000	Longarm: #18(MR 4.0) Domestic: Topstitch #90/14	Longarm: TOWA 170-200 Domestic: 4.0-5.0	Serging Sewing
The Bottom Line From Superior Threads	Lint-free; Blends well	60 wt.	Polyester	55 Solid*	Cone	3000	Longarm: #14 (MR 3.0) Domestic: #70/10	Longarm TOWA: 170-200 Domestic: 4.0	Micro-Stippling English Paper Piecing Invisible Applique Binding & Bobbins
MasterPiece From Superior Threads	designed to create perfectly pieced seams	#50	3-ply 100% Cotton (Egyptian-grown)	79 Solid*	Cone Spool	2500 600	Longarm: #16 (MR 3.5) Domestic: #80/12	Longarm TOWA: 170-200 Domestic: Reduce as needed.	Piecing Sewing Bobbins
MicroQuilter From Superior Threads	virtually invisible	100 wt.	2-ply polyester	30 Solid*	Cone	3000	Longarm: #14 or #16 Domestic: #60/8 or #70/10	Longarm: TOWA 170-200. Domestic: Test for your machine.	Micro-Stippling Stitch-in-the-Ditch Machine Applique
Mono.Poly From Superior Threads	reduced sheen; does not discolor or go brittle over time	.004"	100% Polyester	2 Invisible*	Cone Spool	10000 2200	Longarm: #14 (MR 3.0) Domestic: Microtex #60/8	Longarm: TOWA 170-200. Use net. Reduce tension/speed as needed. Domestic: 2.0	Stitch-in-the-Ditch Invisible Applique
OMNI-V From Superior Threads	Low-lint; subtle matte finish	40 wt.	Poly-wrapped Poly Core	70+ Variegated* with 1" repeats	Cone	2000	Longarm: #18(MR 4.0) Domestic: Topstitch #90/14	Longarm: TOWA 170-200 Domestic: 4.0-5.0	Machine Quilting
SuperBOBs From Superior Threads	cardboard cores	60 wt.	Polyester	55 Solid*	L-Style M-Style	12 bobbins 118 yds ea 12 bobbins 215 yds ea	PreWound Bobbins	Longarm TOWA: 170-200 Domestic: 4.0	PreWound Bobbins

*Denotes we do not carry the full color line at this time.